NOTES. UNLESS OTHERWISE SPECIFIED:
1. UNSPECIFIED FILLET RADIUS .005-.010.
2. MATERIAL: AL BAR 6061-T651
3. THREADS PER AX 81.1.

ALL DIMENSIONS ARE IN INCHES. INTERPRET DRAWING PER ASME Y14.5-1994

REMOVE ALL BURRS AND SHARP EDGES
.005 R OR CHAMFER MAX

TOLERANCES UNLESS OTHERWISE SPECIFIED:
X.X ± .03
X.XX ± .01
X.XXX ± .005

± .5°

ALL DRAWINGS ARE CRITICAL DIMENSIONS

PROJECT 1
LATHE CHUCK JAW

PREP BY
CHECKED
RESP ENG
MFG ENG
QUAL ENG

APPROVED DATE
PREP BY
CHECKED
RESP ENG
MFG ENG
QUAL ENG

SCALE 1:1
WT 1.83
SHR 1 OF 1